



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G00134-3G-03-143

Job Sheet 197399



Part No: RBW0905G00134-3G-03-143 **Job Qty:** 1 pcs

Part Name: Front Wheel Bracket Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/5/19

Job Tracking No:

Due Date: 8/1/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW0905G00134-3G-03 Rev 5 IPP Rev. A 19.06.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	8/1/19	8/1/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	8/1/19	8/1/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S201605



Part: RBW0905G00134-3G-03-143

Job No: 197399

Serial No/Batch: S201605

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

103

DP JUL 30 2019

DP JUL 30 2019

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	8/1/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS 31 JUL 31 2019
					QC 6 - 40	3-89
					QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	8/1/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28
					Packaging 3 - 6 - B4B	9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	8/1/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Issue P/O to METEC; P/O HB043924 - Manufacture RBW0905G00134-3G-03-143 as per DWG. - Certificate
 Descriptions: of Conformity is required
 110 - Certificate of Conformity is required
 130 - IDENTIFY AND STOCK

GA103

x1 Plus 15 July 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW0905G00134-3G-03-143P	Front Wheel Bracket Weldment	1 Ea (1 ea)	100-Purchasing	5201598
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0905G00134-3G-03-143P	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/5/19 1:44 PM dart.lussier.patrick

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace and are not to be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS

REVISIONS

DATE

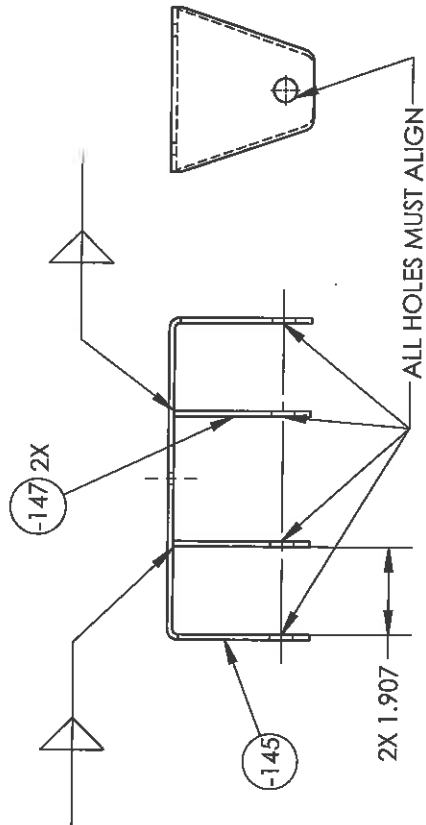
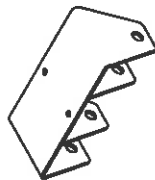
INITIAL

APPROVE

REV

ECR

DESCRIPTION



-143

FRONT WHEEL BRACKET WELDMENT



TOW DOLLY

DWG NO.	RBW0905G00134-3G-03-143	REV	5
MAT'L	UNLESS OTHERWISE SPECIFIED		
HEAT	DIMENSIONS ARE IN INCHES		
FINISH	XXX ± .010 FRACTIONS ± 1/8		
SPEC	XX ± .03 ANGLES ± 1°		
	X ± .1 SURFACES = 125		
DRAWN BY:	1. BREAK ALL SHARP EDGES		
CHECKED:	2. DIMENSIONAL LIMITS APPLY		
OPPS APPR:	3. INTERPRET DIM AND TOL PER		
QA APPR:	ASME Y14.5M-2009		
APPROVED:	USED ON MODEL		
SCALE	1:4	DATE	1/29/2013
			AGUSTA AW139
			SHEET 39 OF 49



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043924



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043924

PO Date: 7/4/19

Due Date: 8/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197398	RBW0905G00134-3G-03-119P			Handle Bracket Weldment REV 5	Firmed	-	8/1/19	1 Ea	0 Ea	1 Ea	\$228.00/Ea	\$228.00
						X			JUL 30 2019				DP
2	197399	RBW0905G00134-3G-03-143P			Front Wheel Bracket Weldment REV 5	Firmed	-	8/1/19	1 Ea	0 Ea	1 Ea	\$216.00/Ea	\$216.00
						X			JUL 30 2019				DP

Grand Total: \$444.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/5/19 1:53 PM dart.lussier.patrick

JUL 30 2019



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 646

Date: 7/29/2019
PO Ref: HB043924
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
1	HANDLE BRACKET WELDMENT	RBW0905G00134-3G-03-119 REV 5
1	FRONT WHEEL BRACKET WELDMENT	RBW0905G00134-3G-03-143 REV 5

DART AEROSPACE LTD.

JUL 30 2019

RECEIVED

Received by: _____
Packaged by: J.M.L.
Checked by: AM

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043924

Dated: 7/29/2019

Our Order / Job No: HB043924-2AWT

Order Qty: 1

Part Name: FRONT WHEEL BRACKET WELDMENT

Part Number RBW0905G00134-3G-03-143

Lot Size: N/A

Ship Date: 7/29/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW0905G00134-3G-03-143

Rev: 5

Material Size and Type: -145, -147/1018 STEEL

Material Specifications: STEEL: ASTM A108

Heat Treatment: N/A

Plating/Finish: POWDER COAT YELLOW: FED #13538

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

7/29/2019

Signed:

Herbert M. Felt

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com